



Classic® No. 1 180 Amp MIG Gun

MIG GUNS



60% Duty Cycle - CO₂ Carbon Dioxide
Suitable for Light Duty Fabrication.

WELDING PROCESSES:
MIG (GMAW), Aluminum (GMAW)

Standard Options Include:

- Rear Connector
- Standard Conductor Tube –
Part No. 61-60 (Stock No. 1610-1102)
on all guns up to 15 ft (4.6 m)
- Part No. 61-45 (Stock No. 1610-1101)
on all guns over 15 ft (4.6 m)
- Conduit Liner – 42 Series

Tweco® Style Rear Connector

Adapter kits are available to fit Tweco rear connection to most wire feeders

Wire Size	Length	Part No.	Stock No.
Up To .035" (0.9 mm)	10 ft (3 m)	110-3035	1010-1111
	12 ft (3.6 m)	112-3035	1010-1112
	15 ft (4.6 m)	115-3035	1010-1113
	20 ft (6.1 m)	120-3035	1010-1114
Up To .045" (1.2 mm)	10 ft (3 m)	110-4045	1010-1121
	12 ft (3.6 m)	112-4045	1010-1122
	15 ft (4.6 m)	115-4045	1010-1123
	20 ft (6.1 m)	120-4045	1010-1124

Lincoln® Style Rear Connector

Fits Lincoln LN7, 8, 9, SP200

Wire Size	Length	Part No.	Stock No.
Up To .035" (0.9 mm)	15 ft (4.6 m)	L115-3035	1010-1145

Some Lincoln wire feeders are assembled with their K1500-2 gun involving bushing that will accept Tweco Style MIG Guns direct from the factory. Control wire Part No. MS354-DSLJ (Stock No. 2060-2137) must be ordered separately.

Euro-Kwik Style Rear Connector

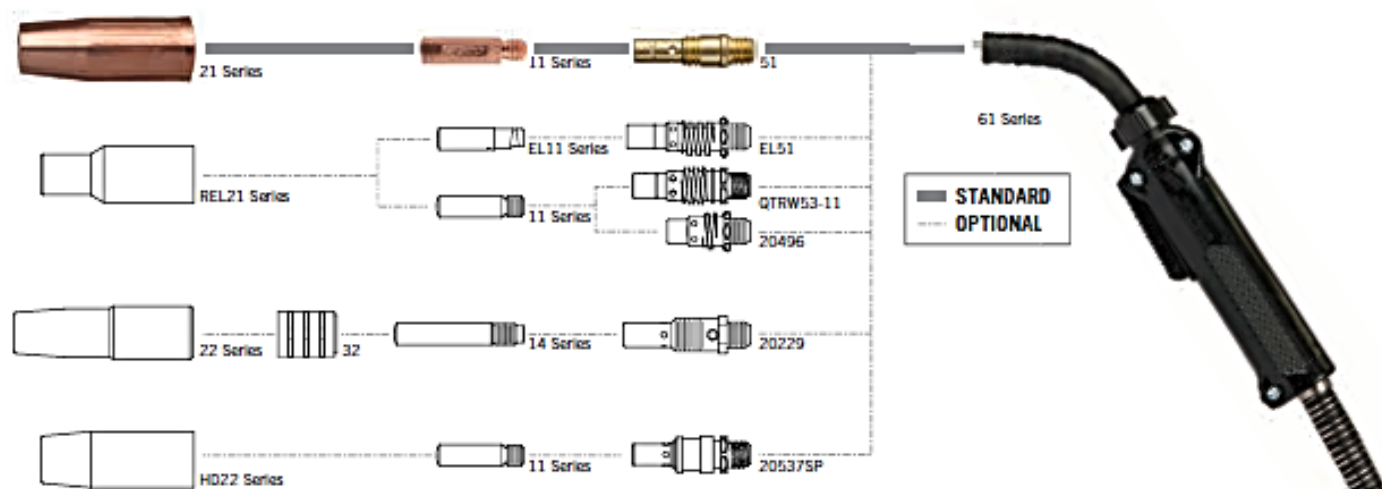
Wire Size	Length	Part No.	Stock No.
Up To .045" (1.2 mm)	10 ft (3 m)	X110-4045	1010-1621
	12 ft (3.6 m)	X112-4045	1010-1622

Miller® Style Rear Connector

Wire Size	Length	Part No.	Stock No.
Up To .035" (0.9 mm)	10 ft (3 m)	M110-3035	1010-1131
	12 ft (3.6 m)	M112-3035	1010-1133
	15 ft (4.6 m)	M115-3035	1010-1135

Flexible Knucklehead™

Amp/Model	Bend Angle	Stand Cons.	Part No.	Stock No.
No.1	80°	▪	61SFLX4-80	1610-1105



Rated Output			Wire Size	Cooled	Application Usage
Amps	Duty Cycle	Gas			
180 Amps	60%	CO ₂ Carbon Dioxide	Up To .045" (1.2 mm)	Air	Light Duty Fabrication



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